

# Company Profile



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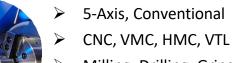
## Sevenloop is a one-stop solution for **Metal Castings** and **Bar Stock Machined** products. We manufacture with all materials and processes.



Metal

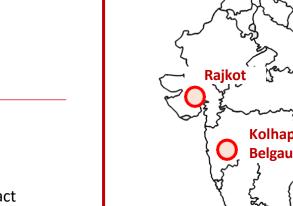
Castings

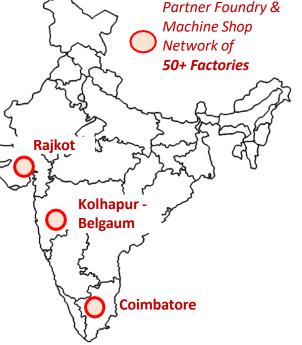
- Iron, Steel, Aluminium, Zinc
- Sand, Investment, Shell Mould, Die-Casting (GDC, HPDC)
- 50g to 5MT single casting
- 12,000 MT Capacity  $\geq$



- Milling, Drilling, Grinding
- Coating, Assembly

### Machining





- Pattern/Tool Development
- **Rapid Prototyping**
- Simulations, Methoding
- Cost Reduction, Reverse Eng.

### **Tooling & Development**



- NDT, RT
- Spectrometry
- Brinell, Rockwell, Impact
- IGCT, Micro-Structure Analysis

# **Testing &**

### **Quality Control**

...with **100%** timeline/lead time commitment

### **Product Portfolio & Industries Serviced (1/2)**

Industries		Application	Products			
Automotive		<b>Engine Blocks, Cylinder Heads</b> , Transmission Cases, Brake Calipers, Wheels and more				
Machine Tools		Tool holders, Machine Beds, Columns, Chucks, and <b>Spindle housings</b> and more				
Pumps & Valves		<b>Pump Housing, Impellers, Ball Valves, Gate Valves,</b> Globe Valves, Plug Valves, Fittings and <b>more</b>				
Agriculture		Engine Blocks, Cylinder Heads, Sprinkler Bodies, Gearbox Housing and more				

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# Our Foundry Partners are **Certified** with **Global Quality Agencies**, ensuring **100% Compliance** with global manufacturing and quality standards













AD-2000 MERKBLATT







## **Technical Facilities Available**



Inspection CMM / 3D Scanning / Printing



### **Detailed Portfolio** – Material Grades and Weight Ranges

Casting type	Sand Casting (Gray / Ductile Iron)	Sand Casting (Steel)Investment / Shell- Mould Casting		Aluminium GDC / HPDC	Zinc Di-Casting	
Processes & Moulding Lines	<ul> <li>Green sand</li> <li>No Bake</li> <li>CO2</li> <li>Auto &amp; Manual Lines</li> </ul>	<ul> <li>Green sand</li> <li>No Bake</li> <li>CO2</li> <li>Auto &amp; Manual Lines</li> <li>Catering to all customer requirements</li> </ul>		<ul><li>GDC</li><li>HPDC</li><li>Sand casting</li></ul>	<ul><li>Die Casting</li><li>Hot Chamber</li></ul>	
Furnace Sizes	• 300 Kg to 3 MT	• 300 Kg to 2 MT	• 100 Kg to 2 MT	• 300 Kg to 1 MT	• 300 Kg to 1 MT	
Weight range	<ul> <li>1KG – 100KG</li> <li>100KG – 5MT</li> </ul>	<ul> <li>5KG – 3MT</li> <li>50KG – 7MT</li> </ul>	• 50GM – 70KG	<ul> <li>1KG – 20KG</li> <li>100GM – 3KG</li> <li>1KG – 50KG</li> </ul>	• 10GM – 10KG	
Material range	<ul> <li>EN-GJL-200 / ASTM 35A</li> <li>EN-GJL-300 / ASTM A126</li> <li>EN-GJS-400-15 / ASTM A536</li> <li>EN-GJS-500-7 / ASTM 536-84</li> <li>EN-GJS-600-3 / ASTM GGG-60</li> </ul>	<ul> <li>ASTM A216 WCB / 1.0619</li> <li>ASTM A352 LCC / 1.0619</li> <li>ASTM A743 CF8 / CF8M / 1.4308 / 1.4409</li> <li>ASTM A743 CF3 / CF3M / 1.4306 / 1.4404</li> <li>ASTM A890 4A / 2CrNiMoN17122</li> <li>ASTM A217 C12A / 1.4903</li> <li>Inconel 625 LCF / UNS N06626</li> <li>ASTM A351 CN7M / 1.45</li> </ul>		<ul> <li>46100 / ADC12 / A383 / Al-Si11Cu3</li> <li>LM6 / A413 / G-AlSi12</li> <li>LM4 / A319 / G-AlSi6Cu4</li> <li>LM24 / A380 / G-AlSi8Cu3</li> <li>Zinc Alloy 2 / Zamak 2 / ASTM AC43A</li> <li>Zinc Alloy 3 / Zamak 3 / ASTM AG40A</li> <li>Zinc Alloy 5 / Zamak 5 / ASTM AC41A</li> <li>Zinc Alloy 7 / Zamak 7 / ASTM AG40B</li> <li>ZA 8</li> <li>ACuZinc5</li> </ul>		

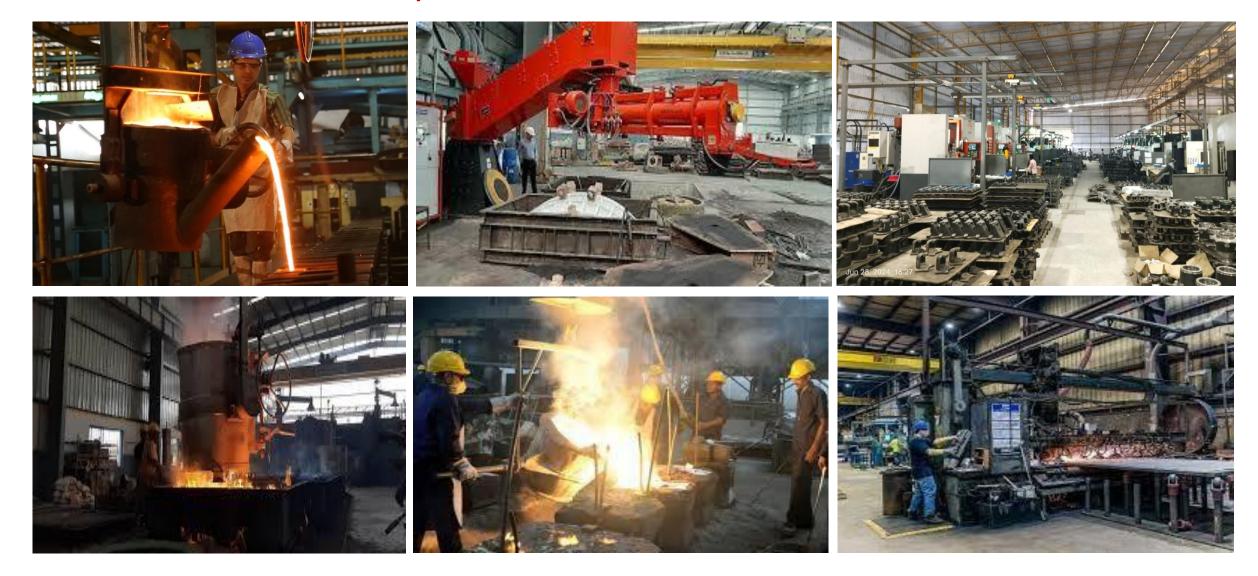
### **Geographical Spread** – Partner Foundries and Machine Shops

Location	Foundries	Machine shops	Support Works			
Kolhapur	14+ Foundries	5+ Machine Shops	3 Pattern Shops	3 Shell & Core Shops	1500 Sq. Ft. Warehouse	
Coimbatore	18+ Foundries	6+ Machine Shops	3 Pattern Shops	5 Core and Shell Shops	3500 Sq. Ft. Warehouse	
Rajkot	11+ Foundries	2+ Machine Shops	2 Pattern Shops	2 Die Manufacturers	3000 Sq. Ft. Warehouse	
Belgaum	7+ Foundries	2+ Machine Shops	Integrated	2 Shell & Core Shop	N/A	
Shivamogga	4+ Foundries	Integrated Machine Shops	Integrated	Integrated Core Shops	N/A	

### **Detailed Capabilities** – Machining

			Machines Availability						
Location	M/C shops	Weight Ranges	CNC	VMC	НМС	VTL	5 Axis	Conventional	Milling, Drilling Surface Grinding
Kolhapur/ Sangli	5 Machine Shops	50g to 2.5MT pc machining range (Experience in handling single span machining of upto 2.5m span)	Y	Y	Y	Y	Y	Y	Y
Belgaum	2 Machine Shops	50g to 500Kg single pc machining capability	Y	Y	Y	Y		Y	Y
Rajkot	2 Machine Shops	Single pc machining of intricate investment casting parts of upto 10g Finished Machining services of upto 7MT single pc	Y	Y	Y	Y	Y	Y	Y
Coimbatore	6 Machine Shops	10g to 5MT single pc machining has been handled	Y	Y	Y	Y	Y	Y	Y
Shivamogga	Integrated	0.5Kg to 500Kg single pc	Y	Y	Y	Y		Y	Y
Bangalore	2 Machine Shops	50g to 2.5MT single pc machining	Y	Y	Y	Y		Y	Y
Chennai	3 Machine Shops	50g to 2.5 MT single pc machining	Y	Y	Y	Y	Y	Y	Y

### Partner Facilities - Glossary



Disclaimer: Images shown are for illustrative purposes only. Images are properties of Sevenloop's partner facilities and Sevenloop does not claim ownership of these images.

### **Contact us**

Please reach out to us at the below Email ID/ Phone number with your requirements or questions, and we will be happy to help and begin our engagement.



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